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## DIRECT FAX TO EXAMINER CHOI 571-273-1098 IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

DISPERSANT VISCOSITY MODIFIERS BASED ON DIENE-CONTAINING

IN THE APPLICATION OF: KOLB ET AL.

DOCKET NO.: 3267R-02

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**POLYMERS** 

Hon. Commissioner for Patents

P. O. Box 1450 Alexandria, VA 22313-1450

Sir:

TITLE:

## REMARKS

In a phone conversation today with Examiner Choi, it was determined that the claims before the examiner do not include the amendment made under PCT Rule 34. Accordingly, a copy of the amended claims is attached. It is noted that the amendments are not shown by the underlining and strike-through method, since this is not required in the PCT. The substance of the amendment was to introduce the subject matter of former claim 7 into the independent claims. Original claim 7 was deleted and the subsequent claims renumbered.

Any required fecs or any deficiency or overpayment in fees should be charged or credited to deposit account 12-2275 (The Lubrizol Corporation).

Respectfully submitted,

Java Metrold

**CUSTOMER NUMBER: 26645** 

GROUP ART UNIT: 1764

**EXAMINER: CHOI** 

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Date of Deposit

Case No. 3267-01

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## What is claimed is:

- 1. A composition comprising the reaction product of:
- (a) an isobutylene-dicne copolymer having an  $\overline{M}_n$  of about 1000 to about 150,000 and containing thereon an average of about 0.1 to 4 equivalents, per each 1000 units of  $\overline{M}_n$  of the polymer, of carboxylic acid functionality or reactive equivalent thereof, derived from at least one  $\alpha,\beta$ -unsaturated carboxylic compound; and
- (b) an amine component comprising at least one aromatic amine containing at least one N-H group capable of condensing with said carboxylic acid 10 functionality, selected from the group consisting of 4-phenylazoaniline, 4-4-(4-3-nitroaniline, 2-aminobenzimidazole, aminodiphenylamine, N-(4-amino-5-methoxy-2-methyl-phenyl)-benzamide, nitrophenylazo)aniline, N-(4-amino-2,5-diethoxy-N-(4-amino-2,5-dimethoxy-phenyl)-benzamide, N-(4-amino-phenyl)-benzamide, 4-amino-2-hydroxy-15 phenyl)-bcnzamide, benzoic acid phenyl ester, and N, N-dimethylphenylenediamine.
  - 2. The composition of claim 1 wherein the diene is selected from the group consisting of isoprene, piperylene, 1,3-butadiene, and limonene.
    - 3. The composition of claim 1 wherein the diene comprises isoprene.
- 4. The composition of claim 1 wherein (a) the copolymer containing carboxylic acid functionality is prepared by reacting (i) an isobutylene-diene copolymer having on average about 1 to about 150 moles of reactive carbon-carbon double bonds per mole of copolymer and about 0.1 to about 2 moles of said double bonds per 1000 units of Mn of the copolymer, with (ii) an α,β-unsaturated carboxylic compound.
  - 5. The composition of claim 1 wherein the  $\alpha,\beta$ -unsaturated carboxylic compound comprises an acrylic compound, a methacrylic compound, a maleic compound, a fumaric compound, or an itaconic compound.
- The composition of claim 1 wherein the α,β-unsaturated carboxylic
  compound comprises maleic anhydride.
  - 7. The composition of claim 1 wherein the amine component further comprises an amine having at least two N-H groups capable of condensing with said carboxylic acid functionality.

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- 8. The composition of claim 7 wherein the amine having at least two N-H groups comprises ethylenediamine, 2,4-diaminotoluene, or phenylenediamine.
- 9. A lubricant composition comprising a major amount of an oil of lubricating viscosity and a minor amount of the composition of claim 1.
- 10. The lubricant composition of claim 9 further comprising at least one additive selected from the group consisting of detergents, dispersants, viscosity modifiers, pour point depressants, friction modifiers, antioxidants, and antiwear agents.
- 11. The lubricant composition prepared by admixing the components of claim 10.
  - 12. The lubricant composition of claim 9 further comprising a polyisobutene succinimide dispersant having a N:CO ratio of greater than about 1.
  - 13. The lubricant composition of claim 9 further comprising a hydrogenated copolymer of a vinylaromatic monomer with a conjugated polyene
- 15 14. A process for lubricating an internal combustion engine, comprising supplying thereto the lubricant of claim 9.
  - 15. A process for improving the viscosity index of a lubricating oil composition comprising incorporating into said composition a minor, viscosity-improving amount, of the composition of claim 1.
- 20 16. A process for reducing soot-induced viscosity increase in a lubricating oil composition comprising incorporating into said composition a minor, viscosity-improving amount, of the composition of claim 1.
  - 17. A concentrate comprising the composition of claim 1 and a concentrate-forming amount of an oil of lubricating viscosity.
- 25 18. A process for preparing a carboxylic derivative composition, comprising:
  - (a) reacting

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- (i) an isobutylene-diene copolymer having an  $M_n$  of about 1000 to about 150,000 and having on average about 0.1 to about 2 units of reactive carbon-carbon double bonds per each 1000 units of  $\overline{M}_n$  of the polymer, with
- (ii) an  $\alpha,\beta$ -unsaturated carboxylic compound having carboxylic acid functionality or reactive equivalent thereof; and

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- (b) reacting the product of (a) with an amine component comprising at least one aromatic amine containing at least one N-H group capable of condensing with said carboxylic acid functionality, selected from the group consisting of 4-phenylazoaniline, 4-aminodiphenylamine, 2-aminobenzimidazole, 3-nitroaniline, 4-(4-nitrophenylazo)aniline, N-(4-amino-5-methoxy-2-methylphenyl)-benzamide, N-(4-amino-2,5-diethoxy-phenyl)-benzamide, N-(4-amino-2,5-diethoxy-phenyl)-benzamide, 4-amino-2-hydroxy-benzoic acid phenyl ester, and N, N-dimethylphenylenediamine.
- 19. The process of claim 18 wherein the  $\alpha,\beta$ -carboxylic compound is reacted with the isobutylene-diene polymer via a thermal reaction in the substantial absence of added chlorine.
- 20. The process of claim 18 wherein the  $\alpha,\beta$ -carboxylic compound is reacted with the isobutylene-diene polymer via a radical reaction.
- 15 21. The process of claim 18 wherein the amine component of (b) further comprises an amine having at least two N-H groups capable of condensing with said carboxylic acid functionality.